

Operating manual English

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This operating instruction is not subject to the updating

Clean-Break-Coupling with curved lock

1-CN-025-0-.....-0A-
 1-CN-025-2-.....-0A-
 1-CN-040-0-.....-0A-
 1-CN-040-2-.....-0A-
 1-CN-050-0-.....-0A-
 1-CN-050-2-.....-0A--GG
 1-CN-080-0-.....-0A-
 1-CN-080-2-.....-0A--RG
 1-CN-100-0-.....-0A-
 1-CN-100-2-.....-0A--RG

optional features: EX



Vor Beginn aller Arbeiten
Betriebsanleitung lesen!

*Read operating instruction
before beginning of all works!*

Betriebsanleitung immer
AUFBEWAHREN!
griffbereit am Gerät

*Always KEEP operating
instruction! In a ready hand
way at the device*

Achtung: Vor Inbetriebnahme
Gerät auf mängelfreien Zustand
und technisch einwandfreie
Funktion kontrollieren.

*Caution: Before starting-up
check device on faultless
condition and technically
perfect function.*

Das Original ist die
deutsche Fassung

*The German version
is the original*

This coupling is a quality product, in which special attention has been paid to high functionality, ease of operation, safety and reliability. As an item of technical equipment this coupling is intended for use in the commercial, industrial area and for operators, who have been trained by specialists in the handling of technical systems / tools.

Customer care:

As part of our individual customer care we will be happy to assist you in questions relating to use and operation and on any problems encountered.

Service and maintenance:

In order to maintain the high technical performance capability and reliability of your coupling over many years, we recommend regular inspection and maintenance.

We can thereby offer you optimum support by our Customer Service department and the conclusion of a service and maintenance contract. Please ask for a quotation.

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2 General

This manual contains all regulations for operation, commissioning and maintenance of the self sealing coupling elements.

All information and notes in this operating manual were collated while taking into consideration the valid regulations, the current engineering related status of development as well as our many years of experience and acquired knowledge.

Translations of this operating manual were also produced according to the best of knowledge. However, we cannot assume liability for any translation errors. The German version provided for this operating manual is considered the authoritative version.

The actual scope of delivery can deviate from the explanations and graphic representations described herein under certain circumstances, e.g. in the case of special designs, utilization of additional order options or because of state-of-the-art technical alterations.

If you have any questions, please contact the manufacturer.



This operating manual must be read carefully before starting work on or with the equipment, in particular before commissioning!

The manufacturer assumes no liability for damage or faults arising from non-compliance with the instructions in this operating manual.

The operating manual must be kept directly with the equipment and be accessible to all persons who work on or with the equipment.

It is not permitted for the operating manual to be passed to third parties and if applicable this will incur damage compensation.

All other rights reserved.

Before commissioning the device must be checked for being not defective and its technically perfect function.

The German version is the original.

We reserve the right to make technical alterations to the product within the context of improving the usage properties and further development.

The operating manual remains our property.

Any reproduction, use by or communication to third parties incurs a penalty and will be pursued by court action (copyright law against unfair competition, BGB [German Civil Code]).

All rights reserved in the case of a patent award (Paragraph 7, Section. 1 of the patent law - PG) or entry as a patented design (Paragraph 5, Section 4 of the patented design law - GMG).

3 Warranty

The warranty conforms to:

the “General Conditions for Delivery and Capacity” of C.K. Walther GmbH & Co. KG of the state which was valid at the date of the purchase contract and

the regulations agreed in the purchase contract.

Wearing parts are generally excluded from the warranty.

Typical wearing parts of products from company C.K. Walther GmbH & Co. KG are for example:

- seals
- springs

Safety instructions

4 Safety instructions

Using these couplings does not release the customer from his obligation to comply with the pertinent work safety regulations e.g. operational safety ordinances, etc. The duty to take due care by the operator of the couplings includes planning measures to ensure proper operation and monitoring their implementation.

Hazard notes

If the wrong product has been selected or if there is improper use or maintenance has been omitted, then hazards arise and personal injuries and material damage can occur from:

- Hazardous emission of fluid or individual particles/coupling parts
- Function impairments of connected systems or tools
- The metal parts of coupling and adaptor are not thermally protected. You can be burned if you touch these parts at high media temperatures. According to the ambient temperature valve lever and ring grip can also become unbearably hot. For that reason suitable, sufficiently long protective gloves should be worn.

The operator must in particular make sure that

- The couplings are only used according to the intended purpose.
- The couplings are only operated in a perfect, functioning condition.
- The operating manual is always in a legible condition and is available in its entirety to operating personnel.
- The operating personnel are sufficiently acquainted with the working method and the safety notes for the coupling.
- The coupling is sent to our factory for repair work.
- During operation of the coupling, no safety devices are removed and/or deactivated.
- Before installing or dismantling the coupling, you have made sure that the coupling has not been pressurized.

After completing assembly and installation work and before commissioning the coupling, observe the following points:

Check once again that all screw connections are securely fitted.

Before commissioning the coupling, a function test must be carried out (see maintenance and function test).

Product description of the coupling

5 Product description of the coupling

The coupling connection consists of:

clean-break-coupling	CN-...-0	usually fixed half
clean-break-adaptor	CN-...-2	usually free half (hose side)

which are connected resp. separated by a circular motion along a control curve (see point 8).

If the two coupling halves are not connected, both coupling halves, if necessary, should be protected against external contaminations and/or damages.

For this purpose the following dust caps and dust plugs are available.

Possible combinations:

clean-break-coupling	1-CN-...-0
with	
dust plug	1-CN-...-6
clean-break-adaptor	1-CN-...-2
with	
dust cap	1-CN-...-5

5.1 Intended use

- The coupling is only used to connect two lines.
The coupling is used primarily at the supply side or receiver side (fixed half).
The adaptor is used primarily at the hose side (free half).
- The connection and disconnection process is carried out by hand.
- The coupling is suitable especially for following media/fields of application:
 - **chemical industry**
- For all other possible media Walther Präzision should be consulted.

Product description of the coupling

5.2 Technical Data

- The working pressures for the self sealing coupling element depend on the component materials.
- When determining the working pressures with standardized threaded connections, the highest permissible working pressure of the connection must be taken into consideration.

Type	Operating pressures max.stat. (bar)			connectable under max. pressure differential	Cv-Wert	leakage quantity per disconnection cycle
	connected coupling/adaptor	disconnected coupling	disconnected adaptor			
CN-025	25	25	25	5	14	0,4 ml
CN-040	25	25	25	3	38	0,9 ml
CN-050	25	25	25	3	72	1,0 ml
CN-080	16	16	16	2	101	1,3 ml
CN-100	10	5	5	1	120	2,3 ml

The leakage quantity per disconnection cycle refers to the use of the media water at room temperature and a high pressure of 1 bar in the media sector.

- The self sealing coupling element is not determined for any types of use other than those listed here.
- Safe operation is not guaranteed if the self sealing coupling element is used contrary to its intended use.
- The operator of the self sealing coupling element is responsible for all personal injuries or material damage that occur from non-intended use and disregard of the technical values; the manufacturer assumes no responsibility in these cases.

5.3 Optional Features

EX = ATEX – version

Product description of the coupling

5.4 Extended product description for application acc. to ATEX-guide line 94/9/EG (special design EX):

5.4.1 General

Only non-sparkling materials may be used.
Non-sparkling materials are 1.4305 or equivalent materials.
Furthermore brass with different surfaces (f. ex. chrome-plated, nickel-plated).

Further on it must be assured that the seal is resistant against and suitable for the flowing through media. Also the temperature resistance of the seals must be guaranteed. This must also be considered for the marking acc. to chapter 5.5.2.

5.4.2 Extended marking

The coupling fittings are marked with



As the surface temperature of the self-sealing couplings are determined by the temperature of the fluids, the temperature category or the highest surface temperature must be specified by the operator while the safe temperature distances acc. to EN 13463-1 must be observed and the maximum temperature resistance of the coupling materials and seals are taken into consideration.

The marking of the temperature class must be effected readily visible by the operator.

The determination of the temperature class must be made acc. to the following table:

Max. temperature of fluids	Temperature class
75	T6
90	T5
130	T4
195	T3
295	T2
445	T1

The couplings are not admitted for the temperature classes T1 – T4 and may not be marked for that by the operator.

6 Installation manual

6.1 General

The coupling is to be integrated into the line network while taking into account the general accident prevention guidelines so that:

- perfect operation is guaranteed in accordance with the operating manual.
- the coupling is used primarily on the supply side or receiver side (fixed half) and the adaptor primarily at the hose side (free half)
- external damage to the unit and all mobile parts is excluded.

Before installing the coupling in a pipeline network, make sure that the pipeline network has been sufficiently rinsed/blown through and/or cleaned.



After completing the installation work, perform a function test both depressurised and under working pressure, as described in the operating instructions.

6.2 Extended installation instruction for application acc. to ATEX-guideline 94/9/EG

6.2.1 Details for safe operation

For the use of self sealing couplings as a hose connection it must be guaranteed that in case of pressure strikes the tumbling of the self sealing coupling can be avoided by fixing at suitable constructions. In principle it must be observed that the self sealing coupling cannot strike on hard objects which could produce strike sparks when touching the housing.

6.2.2 Details for safe installation

The self sealing couplings may only be connected to pipe- and hose systems which are suitable for electrostatic discharge and which are connected to the ground potential.

6.2.3 Details for a safe application area

The self sealing couplings may be used according to the class of devices² in areas susceptible to explosions where potentially explosive mixtures of gas, steam, mist and air are available.

7 Operating manual

The self sealing coupling elements may only be used for the operating conditions specified under item 4 (product description) in order to avoid critical injury to personnel and damage to the self sealing coupling elements during operation.

7.1 Coupling process

Before each coupling process a visual check of the coupling and the adaptor has to be made. In case of recognisable and visible damages or deformations, the damaged parts must be replaced.

Take the clean break adaptor (free half) being at the hose as shown in the next picture. (gilt für CN-050, CN-080, CN-100) Die CN-025 wird an der Verriegelungshülse aufgenommen.



Slide the free half (adaptor) axially centred onto the plug part of the fixed half (coupling) until sensible resistance.

Then the free half is turned clockwise onto the coupling by hand wheel until mechanical end stop.

Sequence during turn up:

1. When turning to the right, the adaptor winds onto the coupling
2. When you go on turning to the right, the dead centre of the locking is reached and crossed.
3. When you go on turning to the right, the adaptor runs back after crossing the dead centre and before reaching the groove end.
4. When you go on turning to the right, the adaptor reaches the final position.

The coupling and the adaptor are now locked mechanically.

7.2 Uncoupling process

Take the sealing adaptor as you do during the connection process and turn it counter clockwise.

Sequence during turn off:

1. When turning to the left, the adaptor winds onto the coupling.
2. When you go on turning to the left and after crossing the dead centre, the adaptor leaves the lock and can be taken from the coupling.

In doing so, the valves in the adaptor and in the coupling close in parallel.

Maintenance and function test

8 Maintenance and function test

Preventive maintenance measures

WALTHER self sealing couplings are to be operated in such a manner that external damages to elements and all moving parts are avoided.

8.1 Maintenance and functional test

In order to always guarantee function of the self sealing coupling and hence safety of operator, a maintenance and functional testing must be made in appropriate periods of time depending on operating conditions.

In order to minimize operating forces and to extend service life of the self sealing coupling we recommend to slightly grease plug surfaces (see item 10.0).

8.1.1 Maintenance includes following items:

- A visual inspection of self sealing coupling and self sealing adaptor regarding damage and contamination has to be made.
- Dirt at the functional area (sealing area, operating elements) which is easily accessible from outside should be removed by simply wiping-off.

If there are damaged, torn or corroded parts, coupling must be dismantled and returned to manufacturer for repair.

If worn or embrittled seals are found or if there is extreme dirt, the customer can decide whether he returns coupling unit to the manufacturer's factory or whether he repairs himself.

8.1.2 Functional test includes following items:

As described in the operating instruction, coupling is several times connected, pressurized and then disconnected.

In doing so, the following has to be observed:

- Connection and disconnection process must be absolutely smooth.
- Coupling must be absolutely leak-proof in connected and disconnected state.

If there are damaged, torn or corroded parts, coupling must be dismantled and returned to manufacturer for repair.

If worn or embrittled seals are found or if there is extreme dirt, the customer can decide whether he returns the coupling unit to the manufacturer's factory or whether he repairs himself.

Please note !

If the coupling is repaired by the customer themselves, a pressure and/or leak test must be performed in any case.

The sequence and extent of this test is described in section "Test".

Please note !

The manufacturer's warranty shall not apply to the end product if it is repaired by other than the manufacturer, Walther-Präzision.

9 Test

(Extract from the test instructions QM-PA 2.0 of the Walther-Präzision QM system)

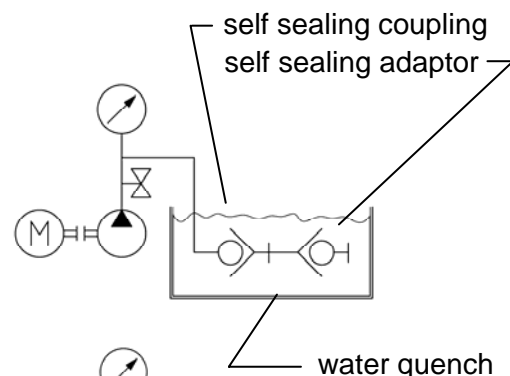
Description:

The coupling is tested by means of an immersion test according to the following values.

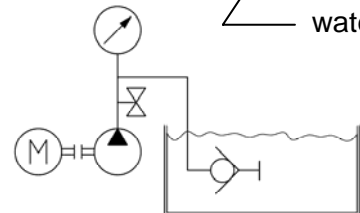
Series low pressure	
CN-025	2 bar absolut
CN-040	2 bar absolut
CN-050	2 bar absolut
CN-080	2 bar absolut
CN-100	2 bar absolut

- Test setup and test procedure

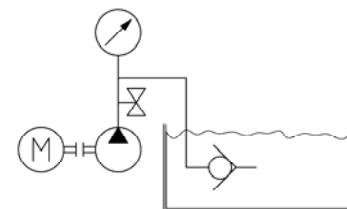
Test 1: self sealing coupling and
self sealing adaptor connected



Test 2: self sealing adaptor disconnected



Test 3: self sealing adaptor disconnected



- Notes and remarks:

The dwell time per test is 10 seconds.

There must not be any bubbles during the 10 seconds dwell time.

After testing the coupling must be dried with hot air as soon as possible

(recommended: 45 – 55 °C, approx. 30 min with air stream, up to 2 hours with stagnant air, depending on the device).

- Documentation:

Please document the test pressure, test medium and name/date of each test.

10 Lubrication!

In order to minimize operating forces and to extend service life of the coupling we recommend to slightly grease plug surfaces.

Lubrication is to be carried out with greases which **do not** tend to become resin.



Caution !

The selection of the grease is to be suited to the sealing quality and the medium (e.g.: oxygen) in view of the compatibility.

The bearing roll (pos. 24) and the bearing bolt (pos. 25) must be greased slightly with roller bearing grease.

11 Storage

The couplings must be stored in such a way that no damages can occur at the couplings.

The storage conditions of the couplings must comply with the guidelines for the seals as these can change in properties due to improper storage.

The following items must be kept:

- The couplings must be stored dry.
- To safely conserve the seals and that means also the couplings they should not be stored under the effect of daylight.
- For protection against oxygen the seals and also the couplings shall be stored into the packing.

12 Shut-down

At the end of the service life the coupling or its components have to be disposed non-polluting and according to the legal regulations.

For that the local public or private disposal societies should be taken.

13 Orders number code

1. 2. 3. 4. 5. 6. 7. 8. 9.

X - XX - XXX - X - XXXXXX - XX - X - XXX - XX
X - XX - XXX - X - XXXXXX - XXX - XX - XXX - XX

1. Subject group
2. Series
Series description consists of either two letters or two digits.
3. Nominal size / nominal width
It is rounded up or rounded down to full units.
The indication can be numerical or alphanumeric.
4. Type of product and design
5. Type of connection
6. Material:
xx-x and xxxx possible
7. Material (seal version):
xx-x and xxxx possible
8. Y- or Z-design
9. Optional features

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